



Voluntary Specification for Cellular Poly Vinyl Chloride Exterior Profiles

The AAMA specification establishes the minimum requirements for cellular PVC exterior profiles for dimensional stability, weatherability, heat resistance, density tolerance and Shore D Hardness of cellular PVC exterior profiles.

Referenced Standards

AAMA 109-04	Procedural Guide for AAMA Window & Door Profile Certification
AAMA 308-05	Voluntary Specification for Cellular PVC Exterior Profiles
AAMA 614-02	Performance requirements and test procedures for organic coatings “paint” on plastic profiles

American Society for Testing and Materials (ASTM)

ASTM-D 618-00	Heat Resistance
ASTM-D 2240-04 E1	Shore D Hardness (Surface)
ASTM-D 4726-02	Dimensional Stability/Weatherability
ASTM-D 4803-97 (2002) E1	Predicting Heat Build-Up in PVC Building Products
ASTM-E 1753-04	Chemical Spot Test Kits for Detection of Lead

Consumer Product Safety Council

U.S.C. 1261	Federal Hazardous Substance Act (FHSA)
C.F.R. 1303	Ban of Lead-Containing Products
State of California Proposition 65	
Safe Drinking Water and Toxic Enforcement Act of 1986	