



Voluntary Specification for Cellular Poly Vinyl Chloride Exterior Profiles.

The AAMA specification establishes the minimum requirements for Cellular Poly Vinyl Chloride Exterior Profiles.

The voluntary specification establishes the minimum requirements for dimensional stability, weather ability, heat resistance, density tolerance and Shore D Hardness of Cellular Poly Vinyl Chloride exterior profiles.

Referenced Standards

AAMA 109-04 Procedural Guide for AAMA Window and Door Profile Certification Program

AAMA 308-05 Voluntary Specification for Cellular Poly Vinyl Chloride Exterior Profiles

AAMA 614-02 Performance requirements and test procedures for organic coatings "Paint" on Plastic Profiles.

American Society for Testing and Materials ASTM

ASTM-D -618-00 Heat Resistance

ASTM-D -2240-04 E1 Shore D Hardness "Surface"

ASTM-D -4726-02 Dimensional Stability, Weather Ability

ASTM-D -4803-97(2002) E1 Predicting heat build-up in PVC Building Products

ASTM-E -1753-04 Chemical spot test kits for detection of lead

Consumer Product Safety Council

U.S.C. 1261 Federal Hazardous Substance Act. (FHSA)

C.F.R. 1303 Ban of lead-containing products

State of California Proposition 65. Safe Drinking Water and Toxic Enforcement Act of 1986