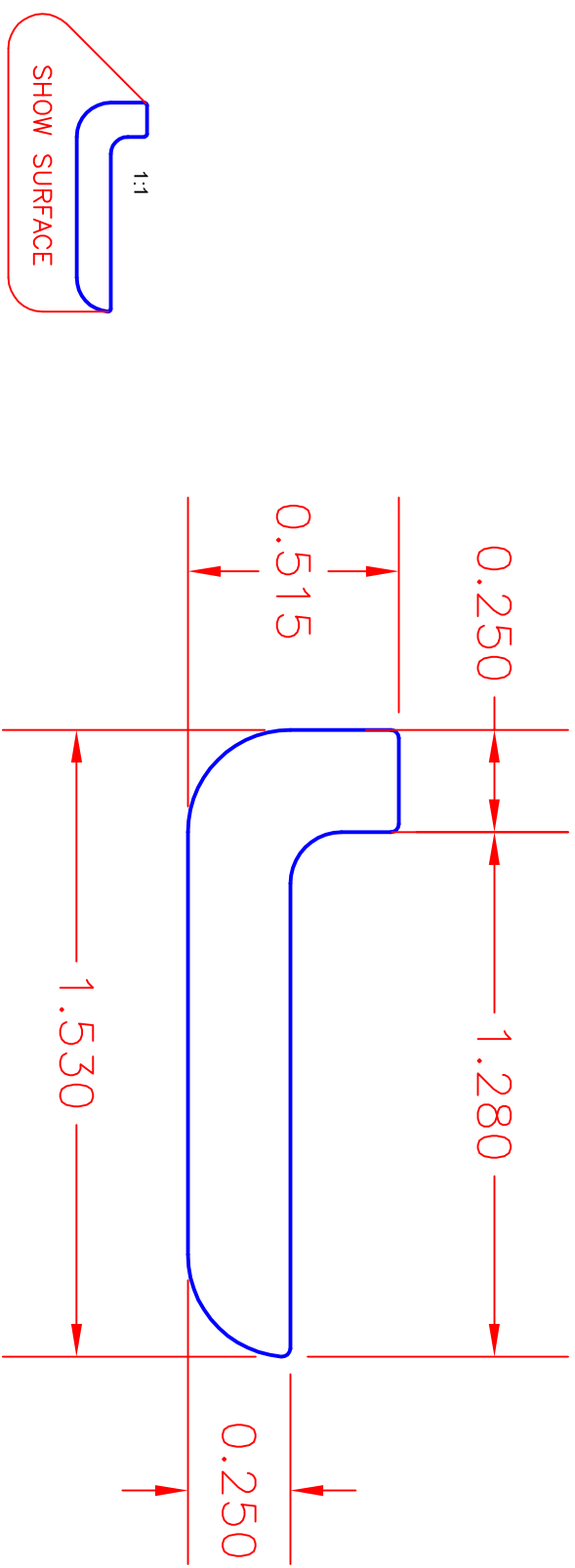


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PVC AREA CALCS = 0.425 IN<sup>2</sup>

SIGNATURES		TOLERANCES		LIP MOULD				
DRAWN	DATE		BOW TOLERANCE: +/- .375" OVER A DISTANCE OF 6"	ALL TOLERANCES MEASURED IN INCHES	 2030 W Bender Rd. Milwaukee, WI 53209 (414) 228-9800			
CUSTOMER APPROVAL			SKI TOLERANCE: +/- .500" OVER A DISTANCE OF 6"	ALL TOLERANCES: +/- .030 UNLESS OTHERWISE SPECIFIED				
FINAL APPROVAL			CUP TOLERANCE: +/- .030"					
				SIZE	SCALE	DRAWING	DRAWN BY	REV
				B	3:1	P-1218	J. PORTH JR	
				QUOTE	DATE			
					03-26-1999			
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<b>A</b>								