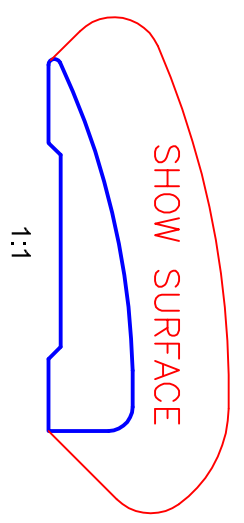
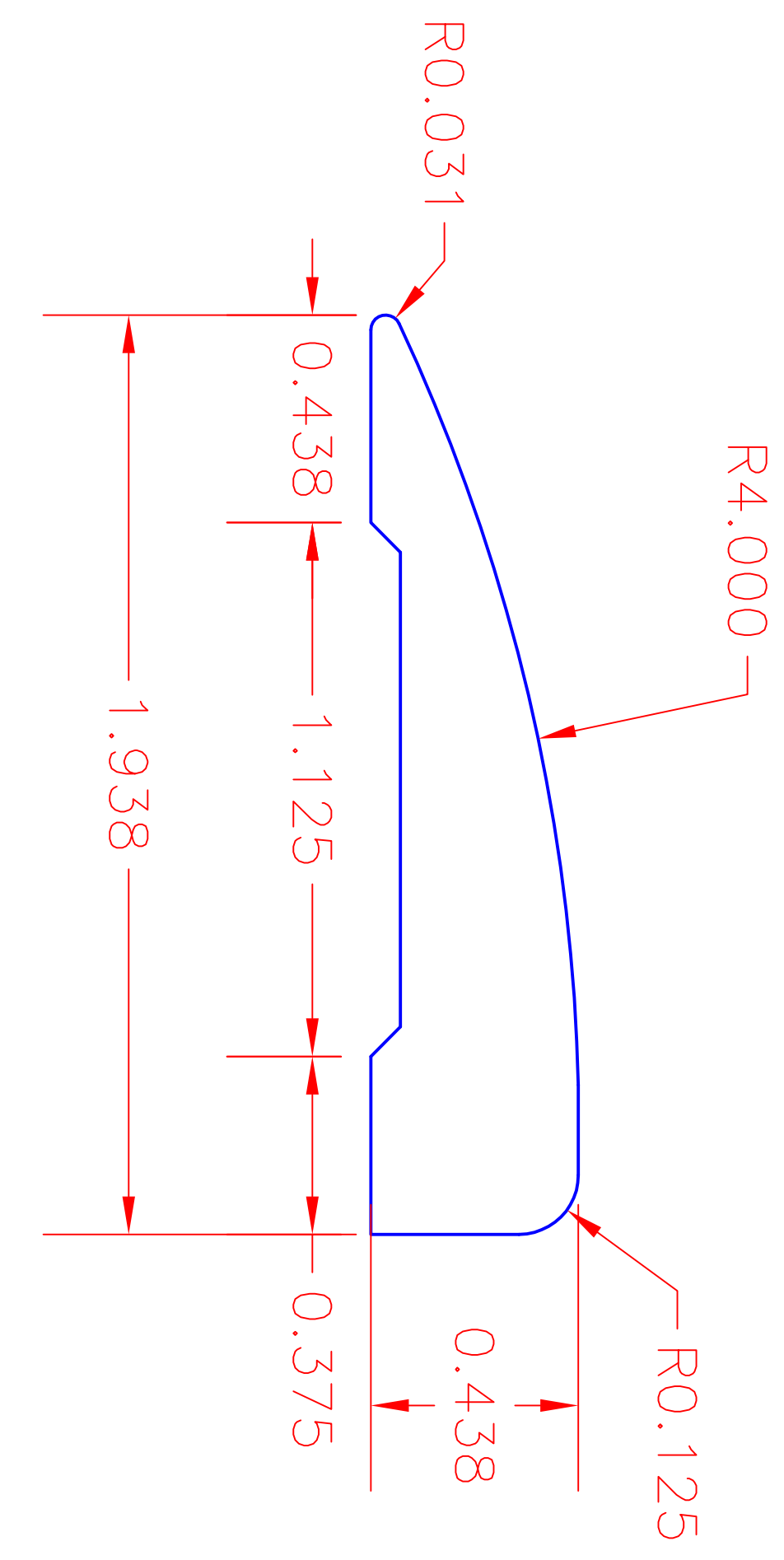


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SIGNATURES		TOLERANCES		RANCH CASING	
DRAWN	DATE		BOW TOLERANCE: +/- .375" OVER A DISTANCE OF 6"	ALL TOLERANCES MEASURED IN INCHES	
CUSTOMER APPROVAL			SKI TOLERANCE: +/- .500" OVER A DISTANCE OF 6"	ALL TOLERANCES: +/- .030 UNLESS OTHERWISE SPECIFIED	
FINAL APPROVAL			CUP TOLERANCE: +/- .030"		
		2030 W Bender Rd. Milwaukee, WI 53209 (414) 228-9800		SIZE: B SCALE: 3:1 DRAWING: P-0013 DRAWN BY: V. RODRIGUEZ QUOTE DATE: 12-19-1997 REV: A	
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